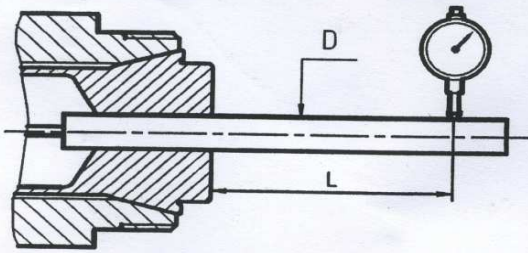


**TECHNICAL NOTES
NOTES TECHNIQUES
TECHNISCHE
DATEN**

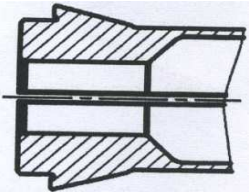
**Concentricity of collets
Concentricité des pinces de serrage
Spannzangen-Rundlauf**



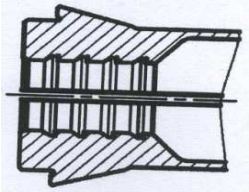
D	L	DIN 6343	Standard				U.P.		
		○	○	⬡	□	○	⬡	□	
0,5	3	0,015	0,01						
0,5 - 1	3	0,015	0,01			0,005			
1 - 1,6	6	0,02	0,01	0,05	0,05	0,005	0,03	0,03	
1,6 - 3	10	0,02	0,015	0,06	0,06	0,008	0,04	0,04	
3 - 6	16	0,02	0,015	0,06	0,06	0,008	0,04	0,04	
6 - 10	25	0,02	0,015	0,06	0,06	0,008	0,04	0,04	
10 - 18	40	0,03	0,02	0,06	0,06	0,01	0,04	0,04	
18 - 24	50	0,03	0,02	0,06	0,06	0,01	0,04	0,04	
24 - 30	60	0,03	0,02	0,06	0,06	0,01	0,04	0,04	
30 -	60	0,04	0,03	0,06	0,06	0,015	0,04	0,04	

**Execution of grooves inside collets
Exécution des alésages sur les pinces de serrage
Ausführung von Bohrungen**

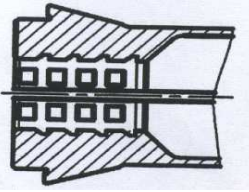
**Positional slot
Rainure de clavette
Verdrehsicherungsnut**



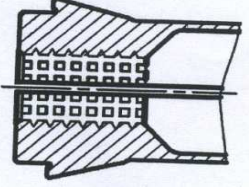
smooth
lisse
glatt



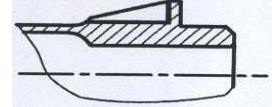
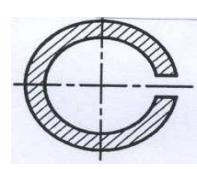
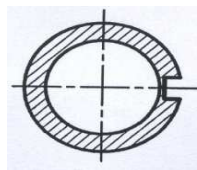
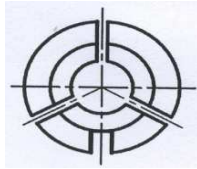
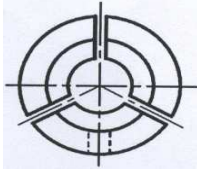
grooved
rainuré
Querrillen



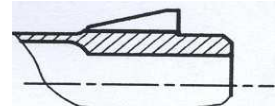
serrated
quadrillé
Querrillen und Längsrillen



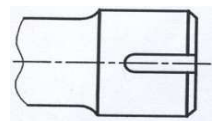
diamond tops
pointes diamant
geriffelt



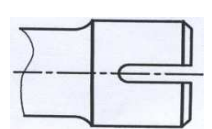
rainure sur cône



rainure sur cône débouchante



rainure de clavette



rainure de clavette débouchante

Types A, B, D, E, L, P, W - usually **SMOOTH**
Types A, B, D, E, L, P, W - généralement un alésage **LISSE**
Type A, B, D, E, L, P, W - allgemein **GLATT**

Types F - from ○ > 8 mm and ⬡□ > 14 mm = **GROOVES**
Types F - à partir de ○ > 8 mm et ⬡□ > 14 mm = **RAINURES**
Typ F - ab ○ > 8 mm und ⬡□ > 14 mm = **QUERRILLEN**